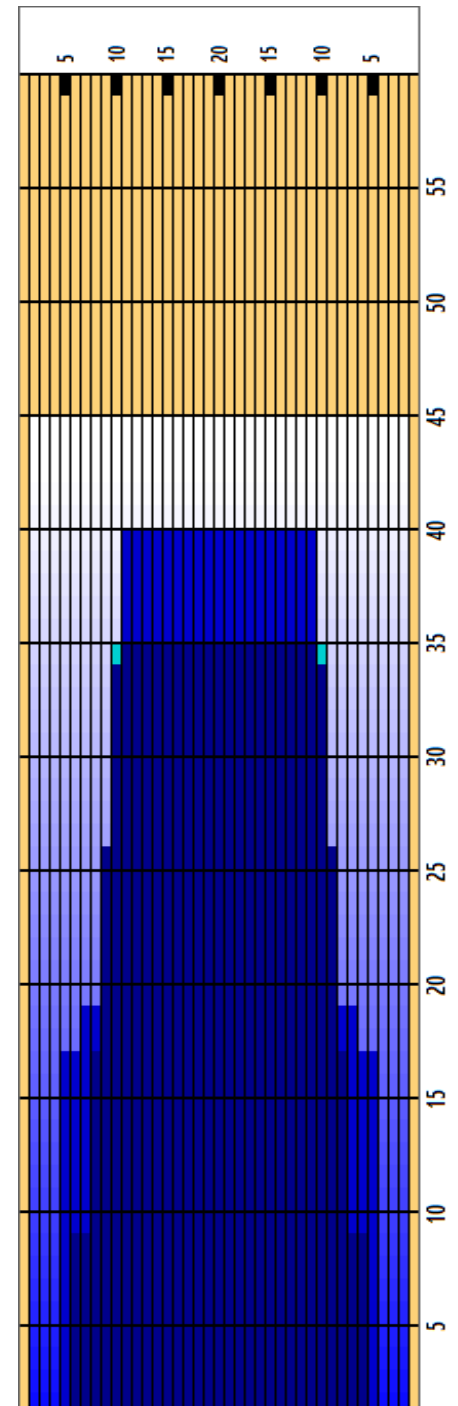


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	18.2 mL	Reverse Oil Total	11.4 mL	Volume Oil Total	29.6 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	37	0.0	0.0	0.0	1850
2	4L	4R	1	14	33	0.0	1.9	1.9	1650
3	6L	6R	3	18	87	1.9	9.5	7.6	4350
4	8L	8R	3	18	75	9.5	17.1	7.6	3750
5	9L	9R	3	22	69	17.1	26.4	9.3	3450
6	10L	10R	3	22	63	26.4	35.7	9.3	3150
7	2L	2R	0	30	0	35.7	45.0	9.3	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	40.0	-5.0	0
2	11L	11R	2	22	38	40.0	33.8	-6.2	1900
3	10L	10R	3	18	63	33.8	26.2	-7.6	3150
4	9L	9R	3	18	69	26.2	18.6	-7.6	3450
5	7L	7R	1	14	27	18.6	16.7	-1.9	1350
6	5L	5R	1	10	31	16.7	15.3	-1.4	1550
7	2L	2R	0	10	0	15.3	0.0	-15.3	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.32	1.25	1	1	1.25	6.32

